



The following Buttons do not have functions
but are instead mapped to Mach IO input signals:

Probe-Z
Spindle
Safe-Z
Macro-2
Macro-3
Macro-6
Macro-7

There is a known bug where Mach
get's stuck in a "Jogging" state
when using the MPG wheel in
Velocity mode. pressing "MPG/
Model" to exit Velocity mode will
reset the state in Mach4. This is a
temp fix till I figure out what is
causing the bug.